

15 JUN

Work Order ID 133533

133533

Page 1

Tuesday, June 09, 2015 1:29:39 PM

Item ID: D119-675-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Heli-Access-Step™ LH
 Start Date: 6/9/2015 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 6/10/2015 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: UNF Date: 5-6-9 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI9647	A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D119-675-011 CHG005								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

DAS
6
9-89

JUN 10 2015 2

ML5 15-06-10
2

JUN 10 2015

DAS
02
9-89

DAS
6
9-89

JUN 10 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		

Root Cause				FAULT CATEGORY			
Environment ☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong		
Design ☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions		
Doc/Data ☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance		
Equip/Tooling ☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect		
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing		
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved		
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing		
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish		
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread		
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence		
Past Expiry Date ☐	☐ Manufacturing Process	OTHER : _____					
Misidentified ☐	☐ Past Due						

Work Order ID 133533

Tuesday, June 09, 2015 1:29:39 PM

133533

Page 2

Item ID: D119-675-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Heli-Access-Step™ LH

Start Date: 6/9/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/10/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D119-675-011
Location : FG081

F6081

2 JUN 10 2015

DAS
6
9-89

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS JUN 11 2015

MCS JUN 10 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
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LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

Picklist Print

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Page 1

Work Order ID: 133533

133533

Parent Item: D119-675-011

D119-675-011

Parent Item Name: Heli-Access-Step™ LH

Start Date: 6/9/2015

Required Date: 6/10/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:D Removed Manufacturing JLM 05-11-01
 IPP RevE change at rev.b as per ECN1107 DD verified by: IPP REV:F
 13.09.03 chg005 / DSI9647 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274		Manufactured	No			110	Each	463.0000	8	16		DAS 27 9-89	68-6 20 SVD
D2274 Radius Block **													

Location	Loc Qty	Loc Code
FG	12	
86855	12	
ST006	316	
102156	2	
106191	46	
108466	12	
127579	208	
128474	36	
129934	12	
ST012a	135	
131031	135	

D2617-3

Manufactured No

110

Each

46.0000

4

8

D2617-3

Bushing

Location	Loc Qty	Loc Code
FG	10	
27991	10	
ST008A	36	
128885	6	
132912	30	

DAS
6
9-89

~~DAS~~
27
9-89
JUN 10 2015
DAS
02
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		OTHER : _____					

Picklist Print

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Work Order ID: 133533

133533

Parent Item: D119-675-011

D119-675-011

Parent Item Name: Heli-Access-Step™ LH

Start Date: 6/9/2015

Required Date: 6/10/2015

Start Qty: 2.00

Required Qty: 2.00

D2617-5

Manufactured No

110

Each

34.0000

8

D2617-5

Spacer

**

Location

Loc Qty

Loc Code

FG

10

31756

10

ST008A

2

125464

2

ST009

22

128826

22

DAS
27
9-89

DAS
02
9-89

D2732-032

Manufactured No

110

Each

35.0000

8

16

D2732-032

Rubber Cushion - 3.2"

**

Location

Loc Qty

Loc Code

ST410

35

117106

35

DAS
27
9-89

DAS
02
9-89

D3041-1

Manufactured No

110

Each

52.0000

4

8

D3041-1

Clamp

**

Location

Loc Qty

Loc Code

ST520

52

128623

50

84000

2

DAS
27
9-89

DAS
02
9-89

D3041-3

Manufactured No

110

Each

36.0000

4

D3041-3

Clamp

**

Location

Loc Qty

Loc Code

ST520

36

125823

6

128620

30

DAS
27
9-89

DAS
02
9-89

JUN 10 2015

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Shop Packet Print

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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																									
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Picklist Print

Page 3

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Work Order ID: 133533

133533

Parent Item: D119-675-011

D119-675-011

Parent Item Name: Heli-Access-Step™ LH

Start Date: 6/9/2015

Required Date: 6/10/2015

Start Qty: 2.00

Required Qty: 2.00

D3041-5
D3041-5

Clamp

DAS
6
9-89

Manufactured No

110 Each 50.0000 4 8

**

DAS
27
9-89

JUN 10 2015

DAS
02
9-89

Location

Loc Qty

Loc Code

ST520

50

128625

50

D3041-7
D3041-7

Clamp

DAS
6
9-89

Manufactured No

110 Each 52.0000 2 4

**

DAS
27
9-89

JUN 10 2015

DAS
02
9-89

Location

Loc Qty

Loc Code

ST520

52

115539

2

127367

20

128627

30

D3043-041
D3043-041

Step Weldment LH

DAS
6
9-89

Manufactured No

110 Each 2.0000 1 2

**

DAS
27
9-89

DAS
02
9-89

Location

Loc Qty

Loc Code

PKG

2

128615

2

AN4-15A
AN4-15A

Bolt

DAS
6
9-89

Purchased No

110 Each 314.0000 4 8

**

DAS
27
9-89

JUN 10 2015

DAS
02
9-89

Location

Loc Qty

Loc Code

GA

38

120449

38

ST325A

276

m130358

8

m131320

13

m131957

55

m132317

200

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Shop Packet Print

Page 3

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					

Picklist Print

Page 4

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Work Order ID: 133533

133533

Parent Item: D119-675-011

D119-675-011

Parent Item Name: Heli-Access-Step™ LH

Start Date: 6/9/2015

Required Date: 6/10/2015

Start Qty: 2.00

Required Qty: 2.00

AN4-16A Purchased No

110 Each 242.0000 8 16

AN4-16A

Bolt

DAS
6
9-89 ✓

Location

Loc Qty

Loc Code

FG	5	
121541	5	
ST325A	186	
<u>M132317</u>	186	16
ST343	51	
M128813	4	
M132035	47	

DAS
27
9-89
DAS
02
9-89

NAS1149D0463J Purchased No

110 Each 4,716.0000 12 24

NAS1149D0463J

WASHER

DAS
6
9-89 ✓

Location

Loc Qty

Loc Code

GA	53	
M129390	53	
ST260a	1302	
<u>M132317</u>	1302	24
ST269	3361	
M129682	86	
M130799	371	
M132035	2904	

DAS
27
9-89
DAS
02
9-89
JUN 10 2015

Tuesday, June 09, 2015 1:29:38 PM

Shop Packet Print

Page 4

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Picklist Print

Tuesday, June 09, 2015 1:29:38 PM

Page 5

Work Order ID: 133533

133533

Parent Item: D119-675-011

D119-675-011

Parent Item Name: Heli-Access-Step™ LH

Start Date: 6/9/2015

Required Date: 6/10/2015

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

110

Each

5,133.000

12

24

MS21042L4

Locknut

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

26

m124231

26

GA

208

m127813

208

ST260a

4062

m130799

56

m131803

6

m132262

1000

m132382

3000

ST305

837

m128300

8

m130388

7

m130922

97

m131618

24

m132123

701

DAS
27
9-89

DAS
02
9-89

JUN 10 2015

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																							
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4.0 WEIGHT AND BALANCE:

Use the following Weight and Balance for D119-675-011/-012 @ CHG 005 or later.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D119-675-011	11.8 lb	-32.4 in	-382 in-lb	121.3 in	1431 in-lb
Heli-Access-Step™, LH	5.4 kg	-1.28 m	-6.9 m-kG	3.08 m	16.6 m-kG
D119-675-012	11.8 lb	+32.4 in	+382 in-lb	121.3 in	1431 in-lb
Heli-Access-Step™, RH	5.4 kg	+1.28 m	+6.9 m-kG	3.08 m	16.6 m-kG

5.0 PARTS LISTS:

QTY -011	Part Number	Description
X	DSI 9647-011	CLAMP REPLACEMENT KIT
4	D2732-032	RUBBER CUSHION
4	D3041-5	CLAMP
2	D3041-7	CLAMP
8	AN4-16A	BOLT
8	AN960JD416	WASHER
8	MS21042L4	BOLT

Use the following Parts List for D119-675-011/-012 @ CHG 005 or later.

Qty -011	Qty -012	Part Number	Description
X		D119-675-011	HELI-ACCESS-STEP™, LH
	X	D119-675-012	HELI-ACCESS-STEP™, RH
8	8	D2274	RADIUS BLOCK
4	4	D2617-3	BUSHING
4	4	D2617-5	BUSHING
8	8	D2732-032	RUBBER CUSHION
4	4	D3041-1	CLAMP
2	2	D3041-3	CLAMP
4	4	D3041-5	CLAMP
2	2	D3041-7	CLAMP
1	1	D3043-041	STEP WELDMENT LH
1	1	D3043-042	STEP WELDMENT RH
4	4	AN4-15A	BOLT
8	8	AN4-16A	BOLT
12	12	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

DESIGN	AJS	DART AEROSPACE USA, INC KENT, WA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9647	SHEET 3 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	CLAMP REPLACEMENT	NTS
DATE	13.04.04	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	